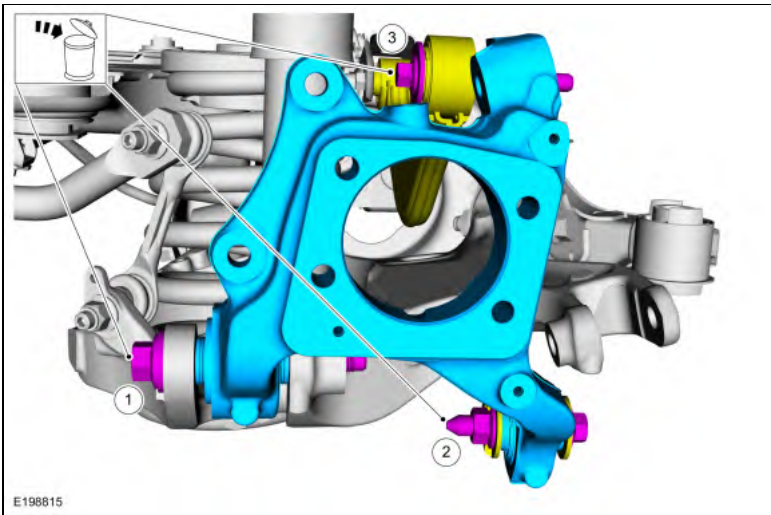
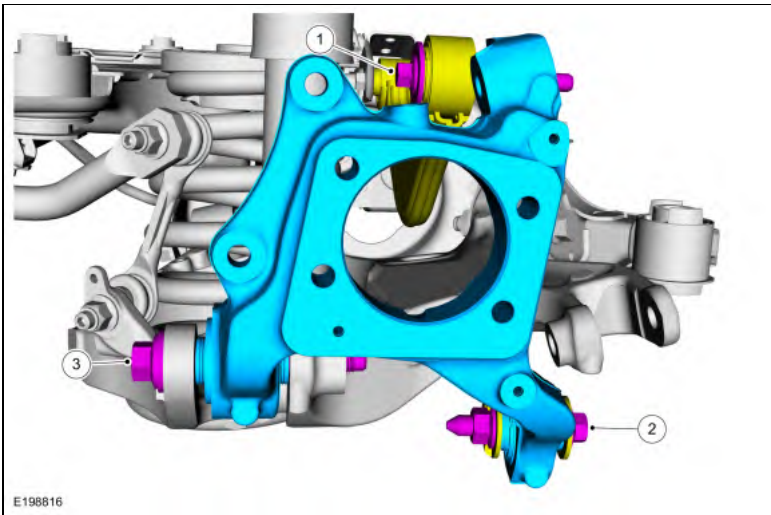




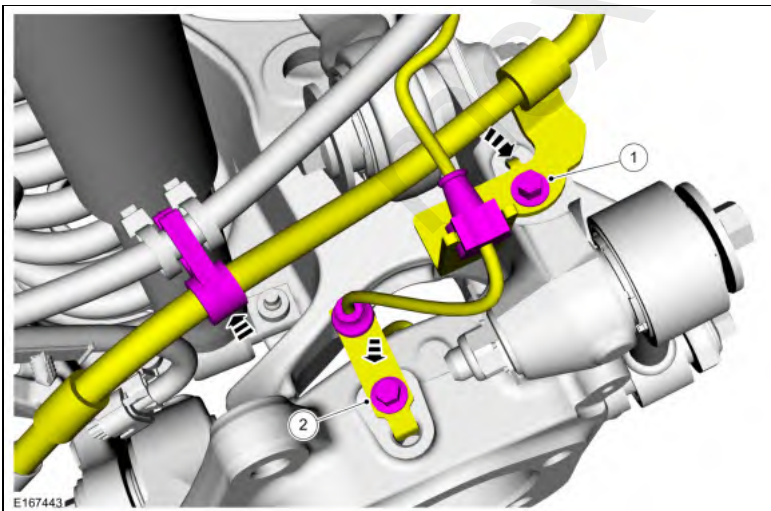
Installation

1. **NOTICE:** Tighten the suspension bushing fasteners with the suspension loaded or with the weight of the vehicle resting on the wheels and tires, otherwise incorrect clamp load and bushing damage may occur.

1. Position the wheel knuckle and install the new upper arm-to-wheel knuckle bolt and nut.
Torque: 76 lb.ft (103 Nm)
2. Install the new toe link-to-wheel knuckle bolt.
Torque: 129 lb.ft (175 Nm)
3. Install the new lower arm-to-wheel knuckle bolt.
Torque: 203 lb.ft (275 Nm)



2. Install the lower arm vertical link.
Refer to: Lower Arm Vertical Link (204-02 Rear Suspension, Removal and Installation).
3.
 1. Position the brake hose bracket and install the bolt.
Torque: 124 lb.in (14 Nm)
 2. Position the wheel speed harness bracket and install the bolt.
Torque: 80 lb.in (9 Nm)



4. Install the wheel bearing and wheel hub.
Refer to: Wheel Bearing and Wheel Hub - FWD (204-02 Rear Suspension, Removal and Installation).
5. Check and if necessary adjust rear toe.
Refer to: Rear Toe Adjustment (204-00 Suspension System - General Information, General Procedures).

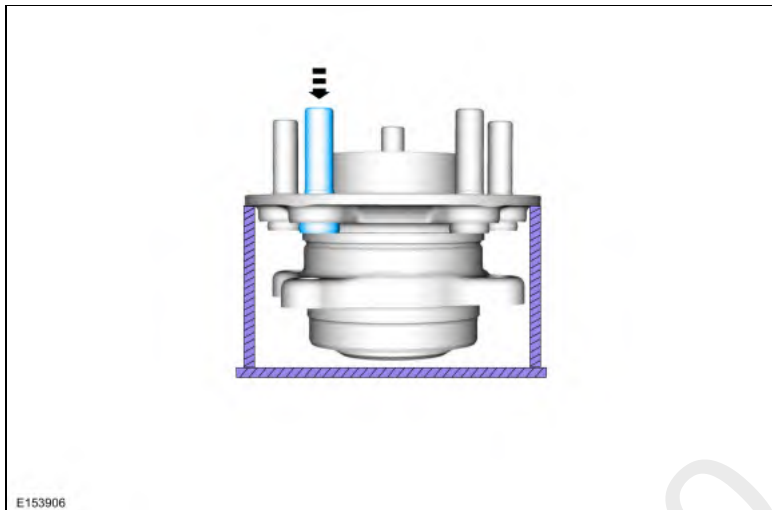
Wheel Studs

Special Tool(s) / General Equipment

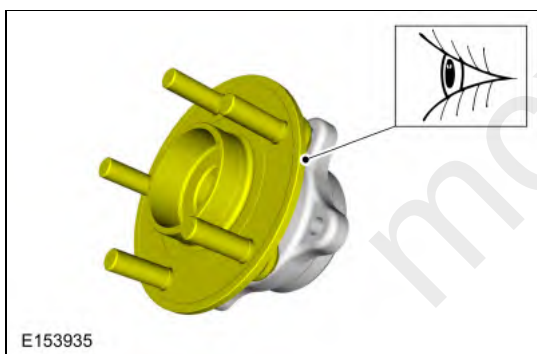
Hydraulic Press

Removal

1. Remove the wheel bearing and wheel hub.
Refer to: Wheel Bearing and Wheel Hub - AWD (204-02 Rear Suspension, Removal and Installation).
Refer to: Wheel Bearing and Wheel Hub - FWD (204-02 Rear Suspension, Removal and Installation).
2. Press the wheel stud from the wheel bearing and wheel hub flange.
Use the General Equipment: Hydraulic Press

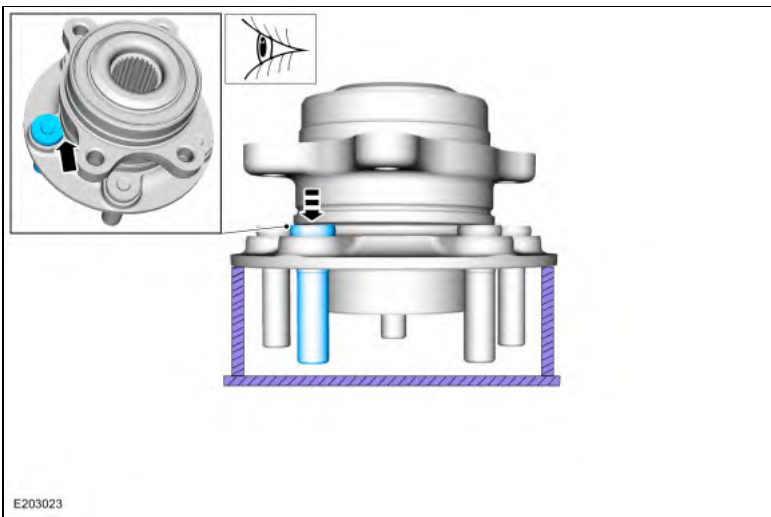


3. Inspect the wheel bearing and wheel hub flange for corrosion or damage. Replace as necessary.



Installation

1. **NOTE:** The flat side of the wheel stud head must be facing the wheel bearing.
Press the wheel stud into the wheel bearing and wheel hub flange until fully seated.
Use the General Equipment: Hydraulic Press



2. Install the wheel bearing and wheel hub.
Refer to: Wheel Bearing and Wheel Hub - AWD (204-02 Rear Suspension, Removal and Installation).
Refer to: Wheel Bearing and Wheel Hub - FWD (204-02 Rear Suspension, Removal and Installation).

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